

**Team Sponsors** Dr. Robert Taylor, Dr. Shaffer

**Team Mentors** Chuck Norris, Steven Malley, Brandon Pruitt, Brian Sperry

### Overview

The goal of this capstone senior design project is to design and manufacture a 3D printed aircraft to compete in the 5th annual 3D Printed Aircraft Competition (3DPAC) hosted at the University of Texas Arlington in July 2021. In this competition it is expected that the aircraft will be almost entirely 3D printed with rules such as; all lifting surfaces and aircraft components must be 3D printed, except for electronics, the propeller, and some hardware. The goal of the competition is to achieve a maximum amount of airtime with maximum of five seconds of continuous propulsion.

### **Innovative Designs**

Innovative design is meant to use the more flexible manufacturing abilities of 3D printing to push the boundaries of what engineers can design.

- **Tubercle Design**: Bumps on the leading edge of an airfoil channel air into streams with a greater velocity which increase lift while reducing flow over the wing tip, decreasing parasitic drag.
- **Topology Optimization:** A mathematical model that distributes material to the critical areas of a part based on a set of constraints and loadings which yields the best strength to weight ratio.



**Tubercle Design** 

**Topology Optimization** 

# **3D Printed Aircraft Competition Team Flying Fish**





**Team Members** Jona Mae Tagaca, Matthew Larsen, Erin Mar, Tyler Rhoads



**Iteration 3 Specs** 

Weight: 1.05 kg Chord Length: 20 cm **Total Parts: 38** 

Wingspan: 1.8 m Dihedral: 10 degrees

• Airfoil choice: S 7055

• Airfoil found using: http://airfoiltools.com

## **Flight Testing**

- Flight tests at Black Mountain park, and SDSU • Average flight time of about 16 seconds (5 sec of power)
- Pilots: Matthew Larsen and Erin Mar

# **Fabrication and Assembly**

- Solid modeling done using Solidworks
- Slicers such as Cura and Prusa Slicer were used
- 3D printed using FDM (Fused Deposition Manufacturing) • About 140 hours to print one iteration
- Filament used in 3D printers is PLA or Poly Lactic Acid
- Assembly done with CA glue, screws, threaded inserts, velcro and rubber bands



**3D** Printer with airfoil in progress





Spring 2021